

PG-800 (G/W)



DESCRIPTION

PG-800 / W800 Adhesive is a grey or white cement based higher grade polymer modified high strength flexible tile adhesive for fixing of any type of tiles, slabs of granite, marble, stable stone , mosaic of all kind including inside swimming pool, on interior and exterior situation.

SPECIFICATION

PG-800 & W 800 adhesives is manufactured to meet the standards IS 15477:2019, EN 12004:1:2017

FEATURES & BENEFITS

- Easy to apply
- Excellent bond strength
- No shrinkage
- No curing required
- Highly flexible yet strong on bond strength
- Higher working time
- Suitable for mosaic and various
- High slip resistance
- Superior whiteness
- Excellent bond strength
- Suitable for demanding external applications
- Enable faster completion of job savings of time and money.
- Suitable for various substrates



20kg

TECHNICAL INFORMATION

Adhesive	PG 800	PG W 800
Appearance	Grey cement powder	White cement powder
Bed thickness	6-12mm	3-10mm(including glass mosaic)
Mixing ratio @27±2°C, 65% humidity	7litre to 8.5litre water per 20kg bag	7litre to 8.5litre water per 20kg bag
Pot life @27±2°C, 65% humidity	>3 hours	>3 hours
Open time @27±2°C, 65% humidity	30-40 min	30-40 min
Adjustability @27±2°C, 65% humidity	35 min	35 min
Final setting time @27±2°C, 65% humidity	24 hours	24 hours
Slip resistance, 20kg/m², EN 1308	≤ 0.5mm	≤ 0.5mm
Hardening Time,		
1. Traffic able:	24-36*hours approx	24-36hours approx
2. Floor Tile:	24-36*hours(grouting time)	24-36hours(grouting time)
3. Wall Tiles:	6-8*hours(grouting time)	6-8*hours(grouting time)

TECHNICAL STANDARDS AND RESULTS

IS 15477:2019

Classification	Property	Requirement	PG-800	PG-W-800
Type 4 T Adhesive: based on fixing tiles of apparent porosity less than or equal to 3% (100 mm x 100 mm x 8.0 mm Shear test	Shear Adhesion Strength: Dry condition 28 days.	1.5N/mm²	1.59 N/mm²	2.44N/mm²
	Heat aging condition 28th days	1.0N/mm²	1.29 N/mm²	2.83N/mm²
	Wet aging Condition 28th days	1.0N/mm²	1.11N/mm²	1.64N/mm²

EN 12004:1:2017

Test Method	Property	Requirement	PG-800	PG-W-800
C2TE S1 Adhesive: based on fixing tiles of apparent porosity less than or equal to 3% (50 mm x 50 mm x 8 mm) Tensile test	Tensile adhesion strenght Min. Dry condition 28 days	1.5N/mm²	1.61N/mm²	2.31N/mm²
	Wet condition 28th days	1.0N/mm²	1.11N/mm²	1.52N/mm²

SURFACE PREPARATION

- ♦ Surface should be sound and clean, free from dust, grease, oil, loose material, paint etc.
- ♦ Movement joints to be filled with suitable joint filler.
- ♦ The surface must be in SSD condition before application.

APPLICATION INFORMATION

MIXING

- ♦ Mix 20kg bag of PG-800 & W800 in approx 7litre to 8.5litre of clean water and mix thoroughly until a slump free mortar is achieved.
- ♦ Mix with a trowel or slow speed drills for homogeneous mix.
- ♦ Allow it to slake for 5 minutes.
- ♦ Mix the required quantity, which can be used within the desired pot life, not exceeding 1m² area.

APPLICATION

- ♦ Spread the adhesive uniformly on the surface as required with proper notch trowel to get the required depth of 6-12mm.
- ♦ Place the tile on the adhesive surface and press firmly into position with a slight twisting action, ensure that good contact is maintained to the back of each tile, eliminating the possibility of any air voids.
- ♦ Tiles should be applied within 15 to 20 minutes of adhesive being applied.
- ♦ Keep adequate joints between two tiles using spacers.
- ♦ Clean off surplus adhesive from the tile face and between joints.

PRECAUTIONS

- ♦ Always add powder to water and never add water to powder
- ♦ Never add excess water than recommended.
- ♦ Surface should be hard and in sound condition for floor tiling.
- ♦ Do not use in damp Conditions.
- ♦ Not recommended for tiling on paint, wood, metal and gypsum.

COVERAGE

25-30 sq.ft for 20kg bag at 6mm thickness, may vary upon notch trowel size at site condition.

PACKAGING

20kg

SHELF LIFE & STORAGE

Shelf life is one year from the date of manufacturing. Store the material in cool and dry place away from moisture.

TECHNICAL BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

HEALTH AND SAFETY INFORMATION

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Material Safety Data sheet containing physical, ecological, toxicological and other safety-related data.

Manufactured & Marketed By :

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